

# Model: TM400

## **Ratings Range**

60Hz

Standby: kW 384-400

kVA 480-500

Prime: kW 350-360

kVA 438-450



Shown with optional equipment

### **Features**

- Single source responsibility for the generator set and accessories.
- Prototype and production tested to insure one step load acceptance per NFPA 110.
- Two year limited warranty on generator sets and accessories.
- Unit conforms to CSA, NEMA, EGSA, ANSI and other standards.
- Heavy duty 4 cycle industrial engine for reliability and fuel efficiency.
- Brushless rotating field generator with class H insulation.
- Trailer with integral fuel tank and storage
- Integral vibration isolators.
- Cooling system designed for ambients up to 50°C (122°F)
- EPA Tier 3 Certified Engine.

				Standby Rating		Prime Rating	
Generator	Voltage	PH	Hz	kW/kVA	Amps	kW/kVA	Amps
HCI544C311	277/480	3	60	400/500	601	360/450	541
	139/240	3	60	400/500	1203	360/450	1083
	254/440	3	60	400/500	656	360/450	590
	127/220	3	60	400/500	1312	360/450	1181
	240/416	3	60	400/500	694	360/450	625
	120/208	3	60	400/500	1388	360/450	1249
	120/240	3	60	400/500	1203	360/450	1083
	219/380	3	60	384/480	729	350/438	665
	120/240	1	60	210/210	875	190/190	792

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor. STANDBY RATINGS: Standby ratings apply to installations served by a reliable utility source. The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-3046/1, BS 5514, AS 2789, and DIN 6271.

PRIME POWER RATINGS: Prime power ratings apply to installations where utility power in unavailable or unreliable. At varying load the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528/1, overload power in accordance with ISO-3046/1, BS5514, AS2789, and DIN 6271. For limited running time and base load ratings consult the factory. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

GENERAL GUIDELINES FOR DERATION: Altitude: Derate 0.5% per 100m (328 ft.) elevation above 1000m (3279 ft.)

## **Perkins Diesel Engine**

### Model 2206D-E13TAG3

Basic technical data

Number of cylinders Cylinder arrangement Vertical in-line

Cycle Four stroke

Induction system Turbocharged, air to air charge cooled Compression ratio 16.3:1

Bore 5.12 in. (130 mm) Stroke 6.2 in. (157 mm) Cubic capacity 762.8 cu in. (12.5 L)

Anti-clockwise when viewed from flywheel Direction of rotation

Firing order 1,5,3,6,2,4

### Cooling system

Radiator

1,922 in<sup>2</sup> (1.24 m<sup>2</sup>) Face area 1, Aluminum Number of rows and material

Matrix density and material 12.0, Aluminum fins per inch Width of matrix 41.3 in. (1,048 mm) Height of matrix 43.3 in. (1,100 mm)

Pressure cap setting Charge cooler

Face area

Number of rows and material

Matrix density and material

Width of matrix Height of matrix Fan

diameter 36.5 in. (927 mm)

Drive ratio 0.92:1 Number of blades 9 Composite Material

Type Coolant

Total system capacity 13.6 gal (51.4 L) Coolant pump drive

Maximum top tank temperature Temperature rise across engine

(rating dependent)

Thermostat operation range Recommended coolant:

1,559 in<sup>2</sup> (1.006 m<sup>2</sup>) 1, Aluminum

10.2 psi (70 kPa)

12.0, Aluminum fins per inch

36.0 in. (915 mm) 43.3 in. (1,100 mm)

Pusher

Gear

219° F (104° C)

50° F (10 °C) 189-208° F (87-98 °C)

50% ethylene glycol with a corrosion

Inhibitor (BS 658: 1992 or MOD AL39) and 50% clean fresh water.

		Prime	Standby
Designation	Units	60 Hz	
Gross engine power	hp (kWb)	545 (406.5)	619 (461.7)
Brake mean effective pressure	psi (kPa)	315 (2171)	352 (2430)
Engine coolant flow (against 4.4 psi (30 kPa) restriction)	gal/sec (L/sec)	1.75 (6.7)	1.75 (6.7)
Combustion air flow (at rated speed)	cfm (m³/min)	950 (26.9)	1052 (29.8)
Exhaust gas flow (max.)	cfm (m³/min)	2656 (75.2)	3044 (86.2)
Exhaust gas temperature at turbo- charger outlet	°F (°C)	1256 (680)	1256 (680)
Overall thermal efficiency (net)	%	39.6	39.3

### **Exhaust system**

Maximum back pressure 1.5 psi (10.0 kPa) Exhaust outlet size 4.8 in. (123 mm)

### Fuel system

Type of injection MEUI Fuel injection pump MEUI Governor type electronic

30,023 psi (207 MPa) Injector Pressure

### Fuel lift pump

Lift pump type gear driven Lift pump delivery @ 1800 rpm 158.5 gal/hr (600 l/hr) Lift pump delivery pressure 90 psi (621 kPa) Maximum suction head 4.4 psi (30 kPa) Maximum static pressure head 87 psi (600 kPa)

131°F (55° C) Max. fuel inlet temperature

### Fuel Consumption gal/hr (L/hr.)

Power Rating							
Speed	Standby	Prime	75%	50%			
60Hz	28.1 (106.4)	25.8 (97.5)	21 (79.4)	n/a			

### Lubrication system

Lubricating oil capacity total system 10.6 gal (40 L) Maximum sump capacity 10.1 gal (38 L) Minimum sump capacity 8.6 gal (32.5 L)

Maximum engine operating angles

Front up, front down, right side or left side

### Lubricating oil pressure

Oil flow at 1800 rev/min 45.4 gal/min (172 l/min) At maximum no-load speed 52 psi (358 kPa) Oil temperature (continuous operation) 235° F (113° C)

Oil consumption at full load as a % of

fuel consumption 0.1%

### **Electrical system**

24 volt negative earth Type

Alternator type 22SI Alternator voltage 24V Alternator output 70A Starter motor type 39MT Starter motor voltage 24V

10.5 hp (7.8 kW) Starter motor power

Number of teeth on flywheel 113 Number of teeth on starter pinion 11 106 rev/min Minimum cranking speed

### Induction system

### Maximum air intake restriction

Clean filter 0.36 psi (2.5 kPa) dirty filter 0.93 psi (6.4 kPa) Air filter type paper element



### Digital End Mount Control Panel

The DGC-2020 digital genset controller provides integrated engine-genset control, protection, and metering. Microprocessor based technology allows for exact measurement, setpoint adjustment, and timing functions. Front panel 3 position controls and indicators enable quick and simple operation. The panel is also equipped with a emergency stop push button and an Alarm Horn with silence button. A wide temperature-range liquid crystal display (LCD) with backlighting can be viewed under a wide range of ambient light and temperature conditions down to 104° F (40° C).

Features SAE J1939 Engine ECU communications, Multilingual capability, Remote RS-485 communications for Optional RDP-110 Remote Annunciator, Extremely rugged, fully encapsulated design with 4 programmable contact inputs and 10 contact outputs (2 Adc rated).

It also features Modbus Communications with RS-485, Battery Backup for Real Time Clock, UL recognized, CSA certified, CE approved, HALT (Highly Accelerated Life Tests) tested, IP 54 Front Panel rating with integrated gasket, and NFPA 110Level 1 Compatible.



### Analog End Mount Controller

This Generator control panel has analog instruments to monitor AC voltage, AC frequency, and percent of load. The analog engine instruments monitor oil pressure, water temperature, battery voltage, fuel level, and run time/hour meter. Safety shutdowns provide red LED indication for overspeed, overcrank, low oil pressure, and high coolant temperature. Provide green LED indication of engine running. Control switch is provided for local and remote starting with 3 position run/off/remote switch.

There is also an engine mounted emergency by-pass key switch.

## **AC Alternator Specifications**

### **STANDARDS**

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as B55000, VDE 0530, NEMA MG1-32, 1EC34, CSA C22.2-100, A51359.

Other standards and certifications can be considered on request.

### **VOLTAGE REGULATORS**

### MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

### (Optional) MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

### WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A frilly connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

#### CHVEL

The generator rotor is dynamically balanced to better than B56861:Part 1 Grade 2.5 for minimum vibration in operation.

### INSULATION/IMPREGNATION

The insulation system is class H.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

#### **QUALITY ASSURANCE**

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

# **Standard Features and Optional Accessories**

### Standard Features

- Trailer with integral fuel tank
- Weather enclosure
- **Control Panel**
- Vibration isolators
- Oil drain valve with extension •
- **Battery**
- **Battery rack**
- **Battery cables**
- Water jacket heater
- **Owners manual**

### **Optional Accessories**

- Sound Attenuated Enclosure
- **Output Power Cable**
- □ Line Circuit Breaker
- ☐ Y-YY-ZZ Mult-voltage selector switch
- 20 amp 120vac GFI receptacle
- 20 amp 120vac GFI & 30 amp 120/240 vac twist lock receptacle
- 30A 120vac RV receptacle
- 400A Cam-Loks
- 4/0 Diesel Locomotive cable
- Extenda-Lites
- Hydraulic Brake kit
- Pintle ring hitch
- Spare tire kit
- Lug wrench
- Hyd. Jack
- Single Point Lift
- Oil Pan Heater
- Battery
- **Battery Charger**
- **Battery Heaters**
- Block Heater

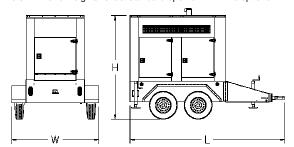
### Detailed Description of Trailer

These trailers are equipped with triple 7000 pound axles, integral DOT rated 500 gallon fuel tank, electric brakes with safety disconnect and 7 wire connector, spring axles, front tongue jack, two rear stabilizer jacks, ICC lighting, and license plate bracket. These trailers also come with a lockable storage trunk at front of trailer and a cable storage in the rear.

### WEIGHTS AND DIMENSIONS

OVERALL SIZE, L x W x H, in.: 256 in. x 97 in. x 140 in. WEIGHT (DRY): 13,455 lbs.

Note: Dim and weights reflect standard open unit with no options



Note: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

## **DISTRIBUTED BY:**



461 Hwy. 49S Richland, Mississippi 39218 Phone (601)-932-5674 Toll Free 1-800-367-7639 Fax (601)-932-4028 Web Site www.taylorpower.com