

Model: TM350

Ratings Range



Shown with optional equipment

Features

- Single source responsibility for the generator set and accessories.
- Prototype and production tested to insure one step load acceptance per NFPA 110.
- Two year limited warranty on generator sets and accessories.
- Unit conforms to CSA, NEMA, EGSA, ANSI and other standards.
- Heavy duty 4 cycle industrial engine for reliability and fuel efficiency.
- Brushless rotating field generator with class H insulation.
- Trailer with integral fuel tank and storage
- Integral vibration isolators.
- Cooling system designed for ambients up to 50°C (122°F)
- EPA Tier 3 Certified Engine.

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor. STANDBY RATINGS: Standby ratings apply to installations served by a reliable utility source. The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-3046/1, BS 5514, AS 2789, and DIN 6271.

PRIME POWER RATINGS: Prime power ratings apply to installations where utility power in unavailable or unreliable. At varying load the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528/1, overload power in accordance with ISO-3046/1, BS5514, AS2789, and DIN 6271. For limited running time and base load ratings consult the factory. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

GENERAL GUIDELINES FOR DERATION: Altitude: Derate 0.5% per 100m (328 ft.) elevation above 1000m (3279 ft.)

	60Hz
kW	324-350
kVA	405-437
kW	294-315
kVA	368-394
	kVA kW

				Standby Rating		Prime R	ating
Generator	Voltage	PH	Hz	kW/kVA	Amps	kW/kVA	Amps
HCI434F311	277/480	3	60	350/437	527	315/394	474
	139/240	3	60	350/437	1053	315/394	949
	254/440	3	60	350/437	574	315/394	518
	127/220	3	60	350/437	1148	315/394	1035
	240/416	3	60	350/437	607	315/394	547
	120/208	3	60	350/437	1214	315/394	1095
	120/240	3	60	350/437	1053	315/394	949
	219/380	3	60	324/405	616	294/368	559
	120/240	1	60	220/220	917	202/202	842

Perkins Diesel Engine

Model 2206D-E13TAG2

Basic technical data

Number of cylinders Cylinder arrangement Cycle Induction system Compression ratio Bore Stroke Cubic capacity Direction of rotation Firing order

Cooling system

Radiator

Face area Number of rows and material Matrix density and material Width of matrix Height of matrix Pressure cap setting Charge cooler Face area Number of rows and material Matrix density and material Width of matrix Height of matrix Fan diameter Drive ratio Number of blades Material Туре Coolant Total system capacity Coolant pump drive Maximum top tank temperature Temperature rise across engine (rating dependent) Thermostat operation range Recommended coolant:

6 Vertical in-line Four stroke Turbocharged, air to air charge cooled 16.3:1 5.12 in. (130 mm) 6.2 in. (157 mm) 762.8 cu in. (12.5 L) Anti-clockwise when viewed from flywheel 1,5,3,6,2,4

1,922 in² (1.24 m²) 1, Aluminum 12.0, Aluminum fins per inch 41.3 in. (1,048 mm) 43.3 in. (1,100 mm) 10.2 psi (70 kPa)

1,559 in² (1.006 m²) 1, Aluminum 12.0, Aluminum fins per inch 36.0 in. (915 mm) 43.3 in. (1,100 mm)

36.5 in. (927 mm) 0.92:1 9 Composite Pusher

13.6 gal (51.4 L) Gear 219° F (104° C)

50° F (10 °C) 189-208° F (87-98 °C) 50% ethylene glycol with a corrosion Inhibitor (BS 658 : 1992 or MOD AL39) and 50% clean fresh water.

		Prime	Standby
Designation	Units	60 Hz	
Gross engine power	hp (kWb)	500 (373)	545 (407)
Brake mean effective pressure	psi (kPa)	288 (1984)	315 (2171)
Engine coolant flow (against 4.4 psi (30 kPa) restriction)	gal/sec (L/sec)	1.75 (6.7)	1.75 (6.7)
Combustion air flow (at rated speed)	cfm (m³/min)	886 (25.1)	939 (26.6)
Exhaust gas flow (max.)	cfm (m³/min)	2525 (71.5)	2705 (76.6)
Exhaust gas temperature at turbo- charger outlet	°F (°C)	1256 (680)	1256 (680)
Overall thermal efficiency (net)	%	38.7	39.0

Exhaust system Maximum back pressure Exhaust outlet size

Fuel system

Type of injection Fuel injection pump Governor type Injector Pressure

Fuel lift pump

Lift pump type Lift pump delivery @ 1800 rpm Lift pump delivery pressure Maximum suction head Maximum static pressure head Max. fuel inlet temperature 1.5 psi (10.0 kPa) 4.8 in. (123 mm)

MEUI MEUI electronic 30,023 psi (207 MPa)

gear driven 158.5 gal/hr (600 l/hr) 90 psi (621 kPa) 4.4 psi (30 kPa) 87 psi (600 kPa) 131°F (55° C)

Fuel Consumption gal/hr (L/hr.)

Power Rating					
Speed	Standby	Prime	75%	50%	
60Hz	24.6 (93.0)	23.0 (87.0)	18.8 (71.0)		

Lubrication system

Lubricating oil capacity total system10.6 gal (40 L)Maximum sump capacity10.1 gal (38 L)Minimum sump capacity8.6 gal (32.5 L)Maximum engine operating angles7°

Lubricating oil pressure

Oil flow at 1800 rev/min At maximum no-load speed Oil temperature (continuous operation) Oil consumption at full load as a % of fuel consumption

Electrical system

Type Alternator type Alternator voltage Alternator output Starter motor type Starter motor voltage Starter motor power Number of teeth on flywheel Number of teeth on starter pinion Minimum cranking speed

Induction system

Maximum air intake restriction Clean filter dirty filter Air filter type 24 volt negative earth 22SI 24V 70A 39MT 24V 10.5 hp (7.8 kW) 113 11 106 rev/min

45.4 gal/min (172 l/min)

52 psi (358 kPa)

235° F (113° C)

0.1%

0.36 psi (2.5 kPa) 0.93 psi (6.4 kPa) paper element



Digital End Mount Control Panel

The DGC-2020 digital genset controller provides integrated engine-genset control, protection, and metering. Microprocessor based technology allows for exact measurement, setpoint adjustment, and timing functions. Front panel 3 position controls and indicators enable quick and simple operation. The panel is also equipped with a emergency stop push button and an Alarm Horn with silence button. A wide temperature-range liquid crystal display (LCD) with backlighting can be viewed under a wide range of ambient light and temperature conditions down to 104° F (40° C).

Features SAE J1939 Engine ECU communications, Multilingual capability, Remote RS-485 communications for Optional RDP-110 Remote Annunciator, Extremely rugged, fully encapsulated design with 4 programmable contact inputs and 10 contact outputs (2 Adc rated).

It also features Modbus Communications with RS-485, Battery Backup for Real Time Clock, UL recognized, CSA certified, CE approved, HALT (Highly Accelerated Life Tests) tested, IP 54 Front Panel rating with integrated gasket, and NFPA 110Level 1 Compatible.



Analog End Mount Controller

This Generator control panel has analog instruments to monitor AC voltage, AC frequency, and percent of load. The analog engine instruments monitor oil pressure, water temperature, battery voltage, fuel level, and run time/hour meter. Safety shutdowns provide red LED indication for overspeed, overcrank, low oil pressure, and high coolant temperature. Provide green LED indication of engine running. Control switch is provided for local and remote starting with 3 position run/off/remote switch. There is also an engine mounted emergency by-pass key switch.

AC Alternator Specifications

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as B55000, VDE 0530, NEMA MG1-32, 1EC34, CSA C22.2-100, A51359.

Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds. An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

(Optional) MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A frilly connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

SHAFT

The generator rotor is dynamically balanced to better than B56861:Part 1 Grade 2.5 for minimum vibration in operation.

INSULATION/IMPREGNATION

The insulation system is class H.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

Standard Features and Optional Accessories

Standard Features

- Trailer with integral fuel tank
- Weather enclosure
- Control Panel
- Vibration isolators
- Oil drain valve with extension
- Battery
- Battery rack
- Battery cables
- Water jacket heater
- Owners manual

Optional Accessories

- Sound Attenuated Enclosure
- □ Output Power Cable
- □ Line Circuit Breaker
- Y-YY-ZZ Mult-voltage selector switch
- □ 20 amp 120vac GFI receptacle
- □ 20 amp 120vac GFI & 30 amp 120/240

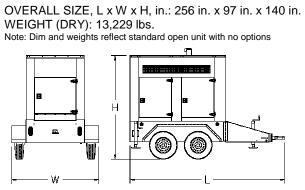
vac twist lock receptacle

- 30A 120vac RV receptacle
- □ 400A Cam-Loks
- □ 4/0 Diesel Locomotive cable
- □ Extenda-Lites
- □ Hydraulic Brake kit
- □ Pintle ring hitch
- □ Spare tire kit
- □ Lug wrench
- Hyd. Jack
- □ Single Point Lift
- Oil Pan Heater
- □ Battery
- Battery Charger
- Battery Heaters
- □ Block Heater

Detailed Description of Trailer

These trailers are equipped with triple 7000 pound axles, integral DOT rated 500 gallon fuel tank, electric brakes with safety disconnect and 7 wire connector, spring axles, front tongue jack, two rear stabilizer jacks, ICC lighting, and license plate bracket. These trailers also come with a lockable storage trunk at front of trailer and a cable storage in the rear.

WEIGHTS AND DIMENSIONS



Note: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

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