

# Model: TA180



# **Unit Ratings**

		60Hz
Standby:	kW/kva	180
Prime:	kW/kva	162

**Alternator Ratings at 1.0 Power Factor** 

# Features

- Single source responsibility for the generator set and accessories.
- Prototype and production tested to insure one step load acceptance per NFPA 110.
- Two year limited warranty on generator sets and accessories.
- Unit conforms to CSA, NEMA, EGSA, ANSI and other standards.
- Heavy duty 4 cycle industrial engine for reliability and fuel efficiency.
- Brushless rotating field generator with class H insulation.
- Heavy duty steel base with integral vibration isolators.
- Analog Control system with an ECU-CAN76 providing metering and monitoring.
- EPA Tier 3 Certified Engine.

# **Perkins Diesel Engine** Model 1106D-E66TAG4

## **Basic technical data**

Number of cylinders Cylinder arrangement Cycle Induction system Compression ratio Bore Stroke Cubic capacity Direction of rotation Firing order

### **Cooling system**

**Cooling pack** Overall face area of matrix Width of matrix Height of matrix Radiator Face area Number of rows and material Matrix density and material Width of matrix Height of matrix Pressure cap setting Charge cooler Face area Number of rows and material Matrix density and material Width of matrix Height of matrix Fan diameter Drive ratio Number of blades Material Туре Coolant Total system capacity With radiator Without radiator Coolant pump drive Coolant pump drive ratio Maximum top tank temperature Temperature rise across engine (rating dependent) Thermostat operation range Recommended coolant:

Vertical in-line Four stroke Turbocharged and air charge cooled 16.3:1 4.13 in. (105 mm) 5.0 in. (127 mm) 402.8 cu in. (6.6 L) Clockwise 1,5,3,6,2,4

852.4 in<sup>2</sup> (0.55 m<sup>2</sup>) 27.4 in. (697 mm) 31.1 in. (789 mm)

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315.5 in<sup>2</sup> (0.35 m<sup>2</sup>) 5, Aluminum 10.0, Aluminum fins per inch 17.3 in. (439 mm) 31.1 in. (789 mm) 14.5 psi (100 kPa)

201.5 in<sup>2</sup> (0.20 m<sup>2</sup>) 2, Aluminum 10.0, Aluminum fins per inch 10.2 in. (258 mm) 31.1 in. (789 mm)

24 in. (610 mm) 1.2:1 7 Nylon

n/a n/a 1.8 gal (9.5 L) Gear 2:1 233° F (112° C)

43.9-43.9° F (6.6-7.9 °C) 185-203° F (85-95 °C) 50% ethylene glycol with a corrosion Inhibitor (BS 658 : 1992 or MOD AL39) and 50% clean fresh water.

		Prime	Standby
Designation	Units	60 Hz	
Gross engine power	hp (kWb)	249 (186)	274 (204)
Electropak net engine power	hp (kWm)	233 (174)	258 (192)
Brake mean effective pressure	psi (kPa)	272 (1877)	300 (2065)
Engine coolant flow (against 5 psi (35 kPa) restriction)	gal/min (L/min)	57 (216)	57 (216)
Combustion air flow (at rated speed)	cfm (m³/min)	446 (12.6)	466 (13.2)
Exhaust gas flow (max.)	cfm (m³/min)	1162 (32.9)	1218 (34.5)
Exhaust gas temperature in manifold Max.	°F (°C)	1231 (666)	1251 (677)
Overall thermal efficiency (net)	%	n/a	n/a

Exhaust system Maximum back pressure Exhaust outlet size

### Fuel system

Type of injection Fuel injection pump Fuel atomizer

#### Fuel lift pump Max flow through customer filter

Maximum suction head Maximum static pressure head Governor type Speed control to

1.8 psi (12.2 kPa) 3.5 in. (90 mm)

Direct CR200 Unit injector / multi-hole

0.4 gal/min. (1.5 L/min.) 30 kPa 600 kPa Control by ECM ISO 8528, G3

### Fuel Consumption gal/hr (L/hr.)

Power Rating					
Speed	110%	100%	75%	50%	
60Hz	n/a	13.4 (50.7)	10.5 (39.7)	8.0 (30.2)	

### Lubrication system

Lubrication system Maximum sump capacity Minimum sump capacity Maximum engine operating angles Front up, front down, right side or left side	4.4 gal (16.5 L) 4.1 gal (15.5 L) 3.3 gal (12.5 L) 25°
Lubricating oil pressure Relief valve opens At maximum no-load speed Oil temperature (continuous operation) Oil temperature (maximum intermittent operation) Oil consumption at full load as a % of	62 psi (430 kPa) 65 psi (450 kPa) 257° F (125° C)
fuel consumption	0.1%
Electrical system Type Alternator type Alternator voltage Alternator output Starter motor type Starter motor voltage Starter motor power Number of teeth on flywheel Number of teeth on starter pinion Minimum cranking speed	12 volt negative earth Denso A127i 12V 100A Denso P95 12V 4.0 hp (3.0 kW) 126 10 60 rev/min

### Induction system

Maximum air intake restriction Clean filter dirty filter Air filter type

.73 psi (5 kPa) 1.2 psi (8 kPa) paper element

# Generator Controller





### Analog Top Mount Controller

This Generator control panel has analog instruments to monitor AC voltage, AC frequency, percent of load and, run time/hour meter. Safety shutdowns provide red LED indication for overspeed, overcrank, low oil pressure, and high coolant temperature. Provide green LED indication of engine running. Control switch is provided for local and remote starting with 3 position run/off/remote switch.

There is also an engine mounted emergency by-pass key switch with mechanical oil pressure and coolant temperature gauge.

# AC Alternator Specifications

# Taylor Power Systems uses Full Output Rated 4 Lead design Single Phase Generators, which provide superior motor starting, and generator efficiency.

### STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as B55000, VDE 0530, NEMA MG1-32, 1EC34, CSA C22.2-100, A51359. Other standards and certifications can be considered on request.

### VOLTAGE REGULATORS

### MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds. An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

### (Optional) MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

### WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A frilly connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

### SHAFT

The generator rotor is dynamically balanced to better than B56861:Part 1 Grade 2.5 for minimum vibration in operation.

### INSULATION/IMPREGNATION

The insulation system is class H.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

### QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

## **Standard Features**

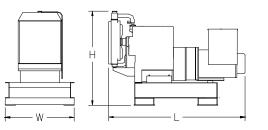
- Heavy duty steel base
- Vibration isolators
- Battery
- Battery rack
- Battery cables
- Battery Charger
- Spark arresting muffler
- Flexible fuel lines
- PMG Exciter
- Water jacket heater
- Electronic Isochronous Governor
- Owners manual

## **Optional Accessories**

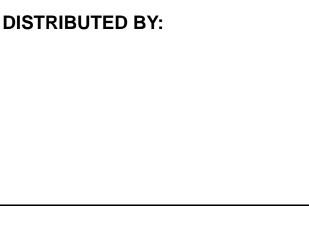
- Exhaust Silencer
- □ Sub-Base Fuel Tank
- $\Box$  Above ground fuel tank
- □ Oil pan heater
- □ Battery heater
- □ Generator strip heater
- □ Line circuit breaker
- □ Automatic transfer switch
- Elevated base

## WEIGHTS AND DIMENSIONS

OVERALL SIZE, L x W x H, in.: 97.5 in. x 40 in. x 56 in. WEIGHT (WET): 3,295 lbs. Note: Dim and weights reflect standard open unit with no options



Note: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.





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